

FIG. 1

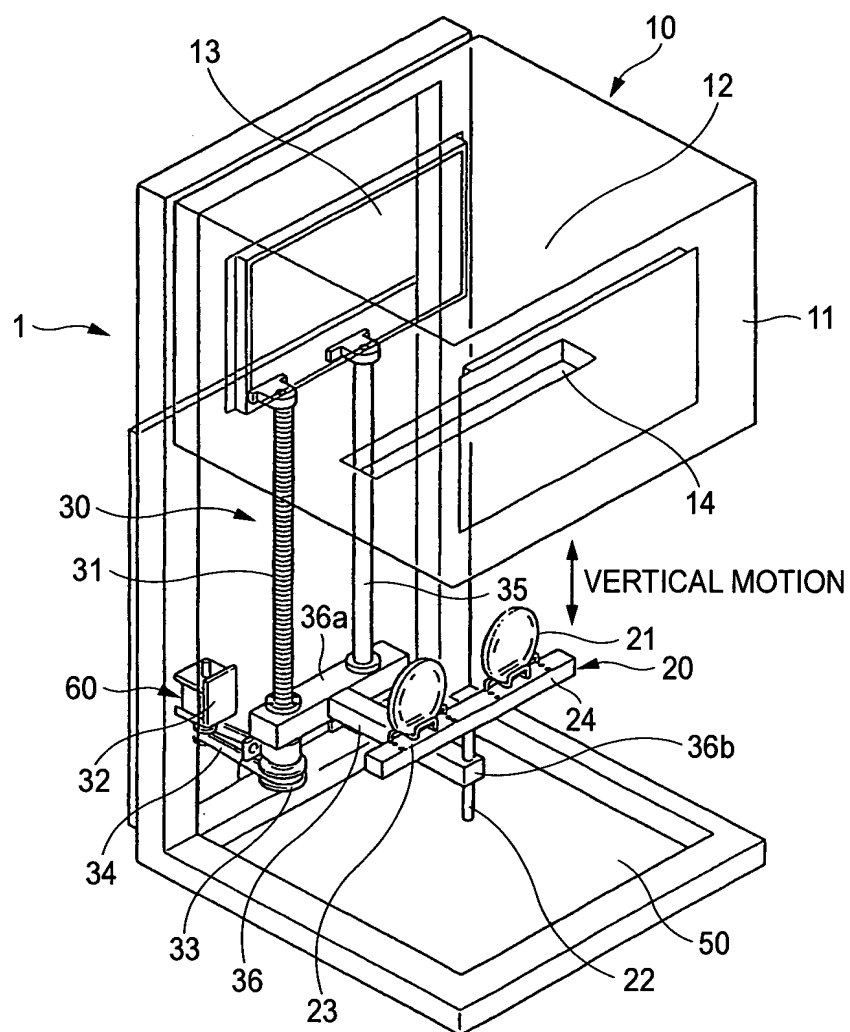


FIG. 2

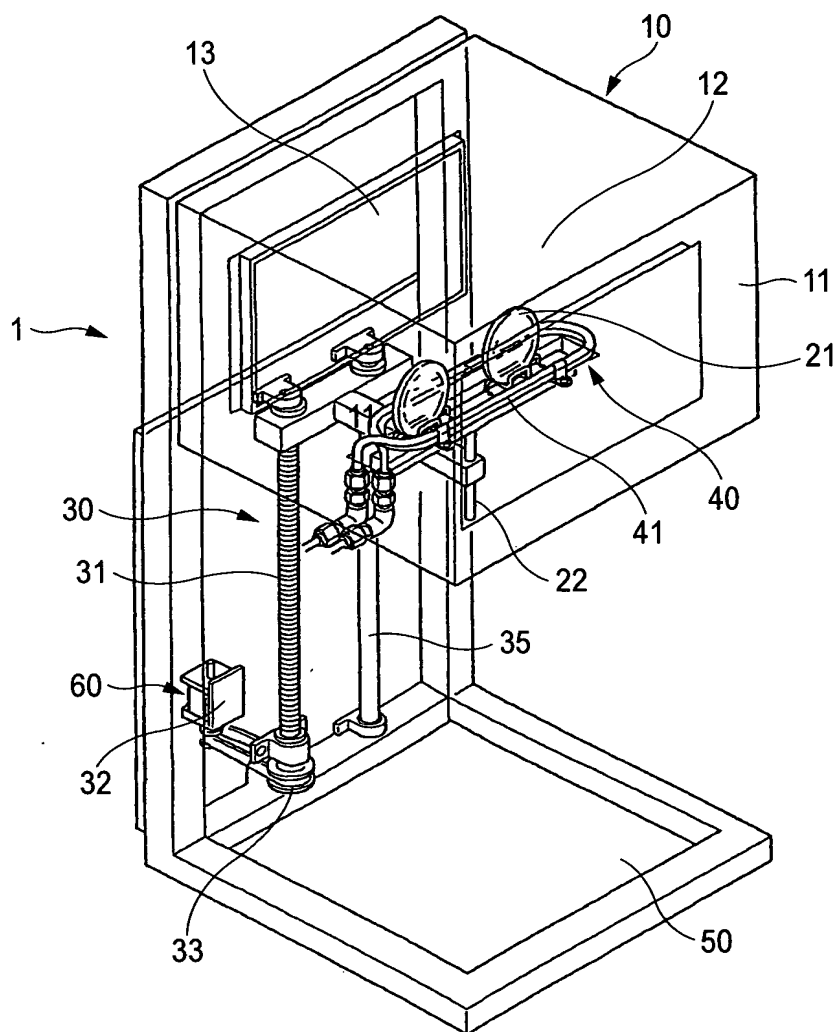


FIG. 3

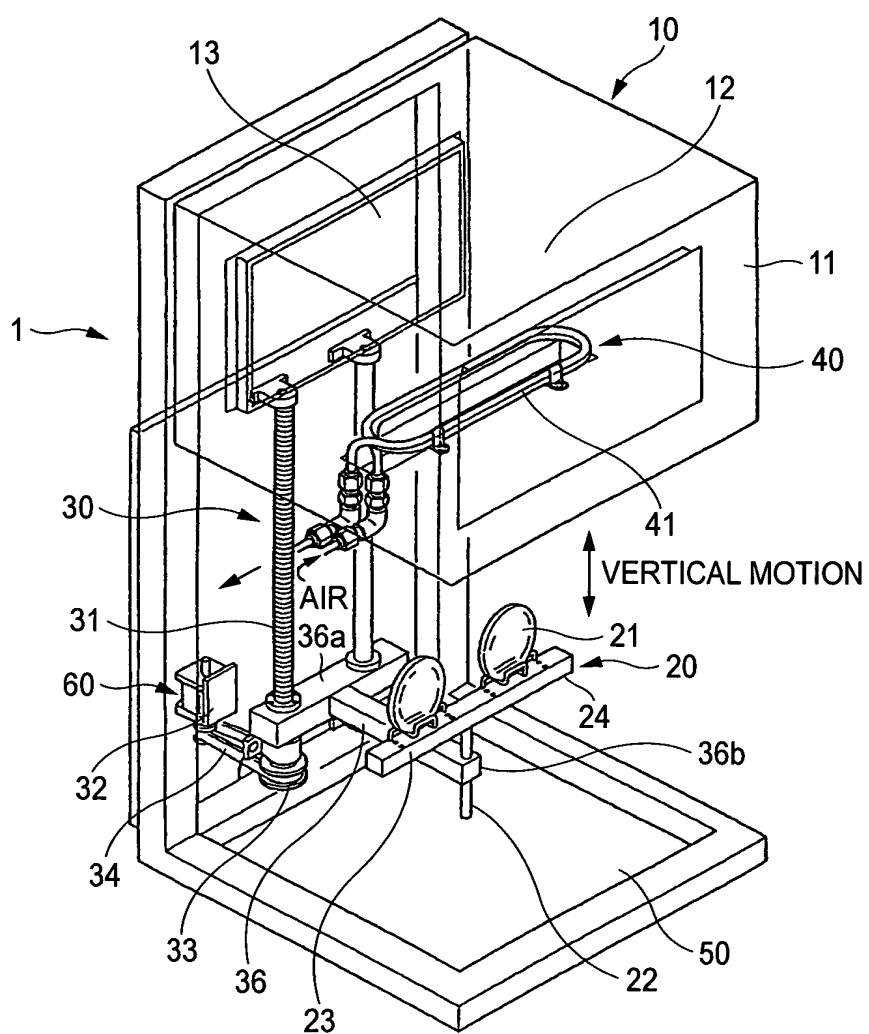


FIG. 4

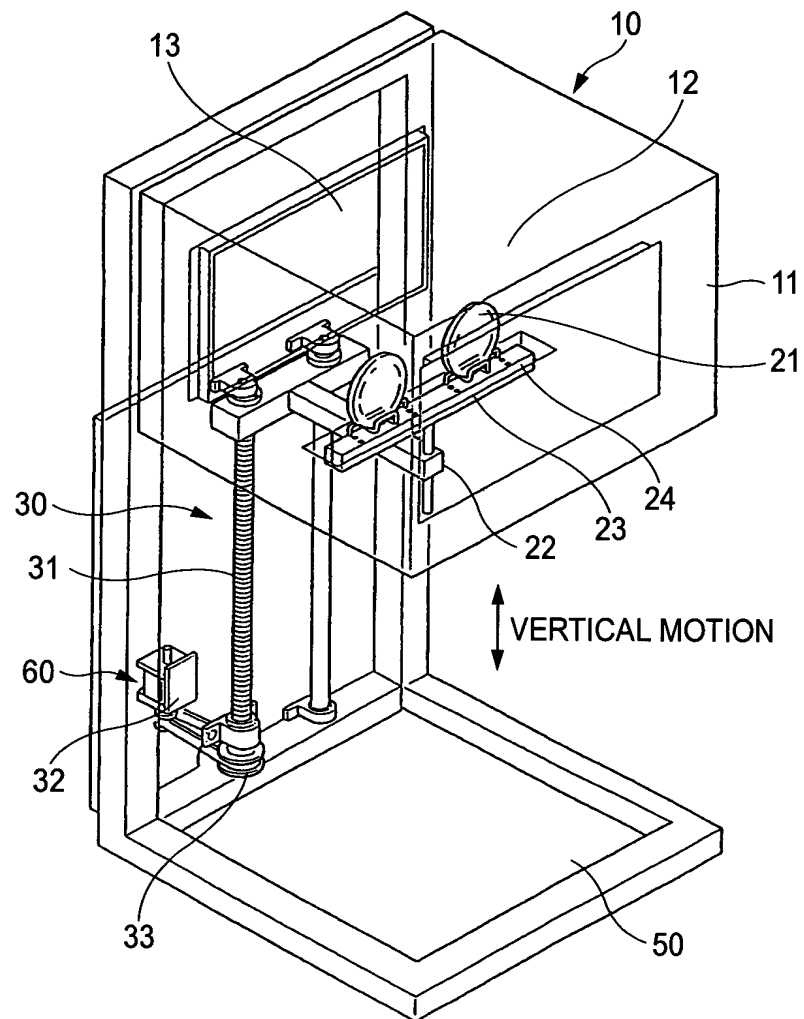
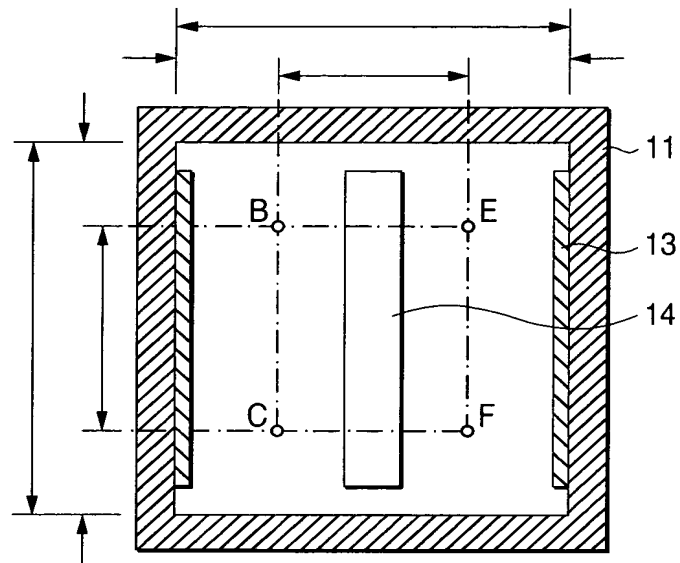
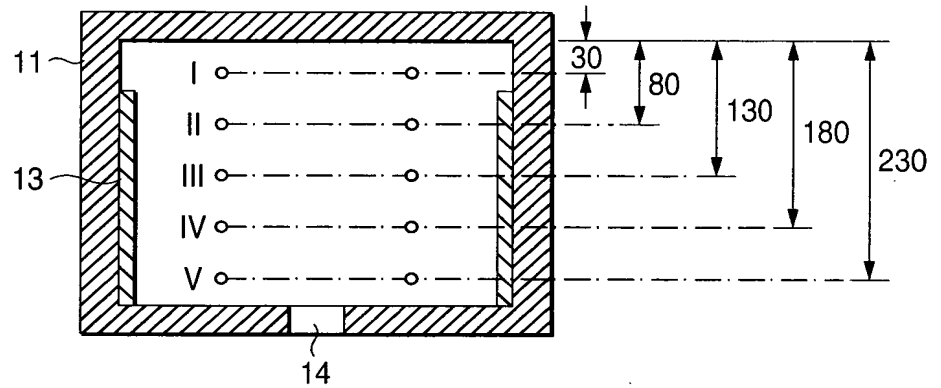


FIG. 5

HORIZONTAL POSITION (UNIT: mm)



VERTICAL POSITION (UNIT: mm)



FURNACE TEMPERATURE (UNIT: °C)

| | | HORIZONTAL POSITION | | | |
|-------------------|-----|---------------------|-------|-------|-------|
| | | B | C | E | F |
| VERTICAL POSITION | I | 131.5 | 130.9 | 131.0 | 131.2 |
| | II | 129.6 | 129.4 | 129.0 | 129.6 |
| | III | 126.1 | 126.0 | 125.0 | 125.8 |
| | IV | 121.5 | 120.8 | 120.9 | 120.7 |
| | V | 114.2 | 113.8 | 113.8 | 114.0 |

FIG. 6

